

Serial No.: 10/727,861
Art Unit: 3732

Amendments to the Specification:

Please replace the fourth paragraph on Page 8 with the following paragraph that is marked up to show changes made relative to the immediate prior version.

A complete cartridge in accordance with a preferred embodiment of the invention has a 0.080 inch diameter exit port wall from the body into a nozzle with a 0.100 inch diameter nozzle inner wall has an extrusion force decrease of 20-30 percent compared to the same ~~complete~~ cartridge except with a 0.100 inch diameter exit port wall from the body into a nozzle, i.e. having no constriction in the feed passage into the 0.100 inch diameter nozzle.

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